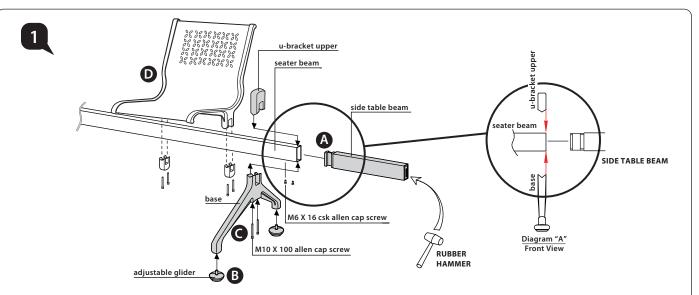
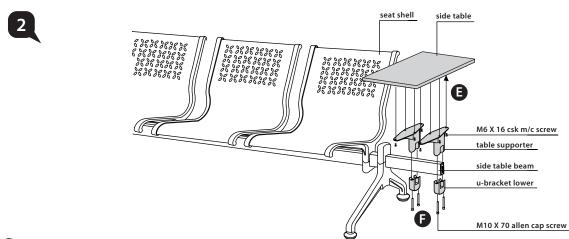
## Assembly Instruction





- A Insert side table beam into one or both end side of seater beam by using rubber hammer and tighten with M6 X 16 CSK allen cap screw.
- **B** Insert adjustable glider into base.
- C Slot u-bracket upper (or armrest) & base into seater beam and tighten with M10 X 100 allen cap screw.
- D Slot seat shell & u-bracket lower into seater beam and tighten with M10 X 70 allen cap screw. (Please refer assembly instruction for Voyage GXXX BX A00 J)



- **E** Fix table supporter to side table with M6 X 16 CSK M/C screw.
- F Slot side table + table supporter and u-bracket lower into side table beam and tighten with M10 X 70 allen cap screw.

## Voyage model: TS1 (Side Table)

