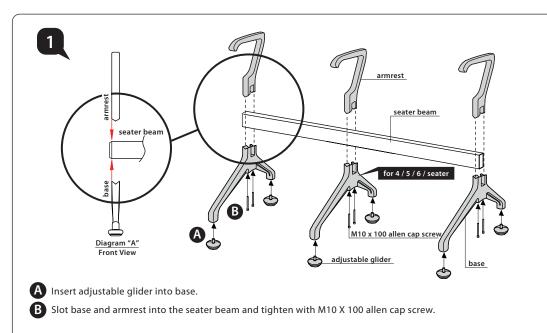
Assembly Instruction

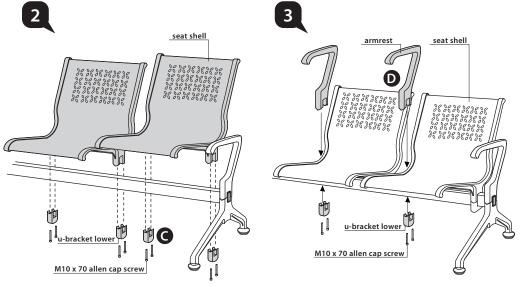
Slot seat shell and u-bracket lower into

seater beam (following measurement given)

and tighten with M10 X 70 allen cap screw.







Slot armrest and u-barcket lower into the seater beam

shell) and tighten with M10 X 70 allen cap screw.

(adjust the armrest so that it is at the center of 2 seat

| Voyage

models: G140 / G150 / G160 / G170 / G220 B1 / B2 / B3 / B4 / B5 / B6 A28 J

remark: every seats C/W armrest

