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Subject:

Testing of Office Chair submitted by Merryfair Chair System Sdn Bhd on 14 Jun 2011.

Tested For:

Merryfair Chair System Sdn Bhd No 2, Jalan Koporat 1/KU9, Taman Perindustrian Meru, 42200 Klang, Selangor D.E. Malaysia

Date of Test:

20 Jun 2011 to 30 Sep 2011

Description of Sample:

Two complete sets of Office Chair as shown in the photograph 1 were received. The following descriptions were given by the client:

Model	:/	Mobby
Product Type	:	Office Chair
Country of Origin	:	Malaysia

Method of Test:

As requested by the client, the tests were conducted in accordance with the following standard:

ANSI/BIFMA X5.1 - 2002 "General-Purpose Office Chairs - Tests"

The tests were conducted at TÜV SÜD PSB furniture test laboratory, a FIRA (UK) Accredited Testing Laboratory, located at No.1 Science Park Drive. Singapore 118221.

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Results:

Clause	Test	Parameters	Results	Requirement	
5	Back Strength Test – Static – Type I	Functional load = Proof load = Duration =	N/A	Functional load: No loss of serviceability Proof Load: No sudden & major change in structural integrity. Loss of serviceability is acceptable	
6	Back Strength Test – Static – Type III	Functional load = 667 N Proof load = 1112 N Duration = 1 min	Passed		
7	Base Test – Static	Loading force = Duration = Cycles =	N/A	No sudden & major change in the structural integrity of the base.	
8	Drop Test – Dynamic	Functional load = 102 kg Proof load = 136 kg Drop ht = 152 mm	Passed	Functional load: No loss of serviceability Proof Load: No sudden & major change in structural integrity. Loss of serviceability is acceptable	
9	Swivel Test – Cyclic	Seat load = Cycles = Rate =	N/A	No loss of serviceability	
10	Tilt Mechanism Test – Cyclic	Seat load = Cycles = Rate =	N/A	No loss of serviceability to the tilt mechanism	
11	Seating Durability Test – Cyclic - Impact Test - Front Corner Load- Ease Test – Cyclic – Off Center	Seat load = 57 kg Drop ht = 25 mm Cycles = 100000 Rate = 10 - 30 cycles/min Seat load = 734 N Cycle = 40000 Rate = 10 - 30 cycles/min	Passed	No loss of serviceability	





Results:

Clause	Test	Parameters	Results	Requirement
	Stability Tests - Type III			
12	a) Rear Stability 1. Locked 2. Unlocked	Seat weight = 79 kg	Passed	Force required for front support to lift off shall be more than: - Type I & II : 89N
	b) Front Stability	Vertical Load = 600 N Horizontal force = 20 N		- Type III : 156N Chair shall not tip over
13	Arm Strength Test – Vertical – Static	Functional load = 890 N Proof load = 1334 N Duration = 1 min	Passed	Functional load: No loss of serviceability Proof Load: No sudden &
14	Arm Strength Test – Horizontal – Static	Functional load = 445 N Proof load = 667 N Duration = 1 min	Passed	major change in structural integrity. Loss of serviceability is acceptable
15	Back Durability Test – Cyclic – Type I	Seat weight = Loading force = Cycles = Rate =	N/A	No loss of conviseshility
16	Back Durability Test – Cyclic – Type III	Seat weight = 102 kg Loading force = 334 N Cycles = 120000 Rate = 10 - 30 cycles/min	Passed	No loss of serviceability
	Caster / Chair Base Durability Test – Cyclic			
17	- Pedestal Base Chairs	Seat weight = 102 kg Cycles = 2 000 (Obstacles) 98 000 (No obstacles) Rate = 10 ± 2 cycles/min	Passed	No loss of serviceability
	Caster Retention for Each Caster	Applied force = 22 N		No part of castor shall separate from base

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Results:

Clause	Test	Parameters	Results	Requirement
	Leg Strength Test – Front & Side Application			Functional load: No loss of serviceability
18	- Front Load Test	Functional load = Proof load = Duration =	N/A	Proof Load: No sudden & major change in structural integrity. Loss of
	- Side Load Test	Functional load = Proof load = Duration =		serviceability is acceptable
19	Footrest Durability Test – Vertical – Cyclic	Loading force = Cycles = Rate =	N/A	No loss of serviceability
20	Arm Durability Test – Cyclic	Applied force = 400 N Cycles = 60000 Rate = 10 - 30 cycles/min	Passed	Structural breakage or loss of serviceability shall constitute failure
21	Out Stop Tests for Chairs with Manually Adjustable Seat Depth	Seat weight = Loading weight = Cycles =	N/A	No loss of serviceability
22	Tablet Arm Static Load Test	Applied load = Duration =	N/A	No sudden and major change in the structural integrity of the chair. After test, tablet arm must allow egress from the unit; other losses of serviceability are acceptable
23	Tablet Arm Load Ease Test – Cyclic	Applied load = Cycles = Rate =	N/A	No loss of serviceability

Remarks:

1) N/A: Not applicable due to features not available on chair.

GavinOng

Associate Engineer

Chin Fook Onn Product Manager Consumer & Safety Products Mechanical Centre





Photograph 1 : Mobby

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