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Subject:

Testing of Office Chair submitted by Merryfair Chair System Sdn Bhd on 14 Jun 2011.

Tested For:

Merryfair Chair System Sdn Bhd No 2, Jalan Koporat 1/KU9, Taman Perindustrian Meru, 42200 Klang, Selangor D.E. Malaysia

Date of Test:

20 Jun 2011 to 21 Sep 2011

Description of Sample:

Two complete sets of Office Chair as shown in the photograph 1 were received. The following descriptions were given by the client:

Model Ovo

Product Type Office Chair

Country of Origin Malaysia

Method of Test:

As requested by the client, the tests were conducted in accordance with the following standard:

ANSI/BIFMA X5.1 - 2002 "General-Purpose Office Chairs - Tests"

The tests were conducted at TÜV SÜD PSB furniture test laboratory, a FIRA (UK) Accredited Testing Laboratory, located at No.1 Science Park Drive. Singapore 118221.





Laboratory: TÜV SÜD PSB Pte. Ltd. No.1 Science Park Drive Singapore 118221

Phone: +65-6885 1333 Fax: +65-6776 8670 E-mail: testing@tuv-sud-psb.sg www.tuv-sud-psb.sg Co. Reg: 199002667R

Regional Head Office: TÜV SÜD Asia Pacific Pte. Ltd. 3 Science Park Drive, #04-01/05 The Franklin, Singapore 118223 TÜV®



Results:

Clause	Test	Parameters	Results	Requirement
5	Back Strength Test – Static – Type I	Functional load = 890 N Proof load = 1334 N Duration = 1 min	Passed	Functional load: No loss of serviceability Proof Load: No sudden & major change in structural integrity. Loss of serviceability is acceptable
6	Back Strength Test – Static – Type II & III	Functional load = Proof load = Duration =	N/A	
7	Base Test – Static	Loading force = 11.1 KN Duration = 1 min Cycles = 2	Passed	No sudden & major change in the structural integrity of the base.
8	Drop Test – Dynamic	Highest seat position: Functional load = 102 kg Proof load = 136 kg Drop ht = 152 mm Lowest seat position: Functional load = 102 kg Proof load = 136 kg Drop ht = 152 mm	Passed	Functional load: No loss of serviceability Proof Load: No sudden & major change in structural integrity. Loss of serviceability is acceptable
9	Swivel Test – Cyclic	Seat load = 102 kg Cycles = 60,000 highest position 60,000 lowest position Rate = 5 - 15 cycles/min	Passed	No loss of serviceability
10	Tilt Mechanism Test – Cyclic	Seat load = 102 kg Cycles = 300000 Rate = 10 - 30 cycles/min	Passed	No loss of serviceability to the tilt mechanism
11	Seating Durability Test – Cyclic - Impact Test - Front Corner Load- Ease Test – Cyclic – Off Center	Seat load = 57 kg Drop ht = 25 mm Cycles = 100000 Rate = 10 - 30 cycles/min Seat load = 734 N Cycle = 40000 Rate = 10 - 30 cycles/min	Passed	No loss of serviceability





Results:

Clause	Test	Parameters	Results	Requirement
	Stability Tests - Type I			
12	a) Rear Stability 1. Locked 2. Unlocked	Seat weight = 79 kg	Passed	Force required for front support to lift off shall be more than: - Type I & II: 89N - Type III: 156N
	b) Front Stability	Vertical Load = 600 N Horizontal force = 20 N		Chair shall not tip over
13	Arm Strength Test – Vertical – Static	Functional load = 890 N Proof load = 1334 N Duration = 1 min	Passed	Functional load: No loss of serviceability Proof Load: No sudden & major change in structural integrity. Loss of serviceability is acceptable
14	Arm Strength Test – Horizontal – Static	Functional load = 445 N Proof load = 667 N Duration = 1 min	Passed	
15	Back Durability Test – Cyclic – Type I	Seat weight = 102 kg Loading force = 445 N Cycles = 120000 Rate = 10 - 30 cycles/min	Passed	No loss of serviceability
16	Back Durability Test – Cyclic – Type II & III	Seat weight = Loading force = Cycles = Rate =	N/A	
	Caster / Chair Base Durability Test – Cyclic			
17	- Pedestal Base Chairs	Seat weight = 102 kg Cycles = 2 000 (Obstacles) 98 000 (No obstacles) Rate = 10 ± 2 cycles/min	Passed	No loss of serviceability
	Caster Retention for Each Caster	Applied force = 22 N		No part of castor shall separate from base





Results:

Clause	Test	Parameters	Results	Requirement
18	Leg Strength Test – Front & Side Application - Front Load Test - Side Load Test	Functional load = Proof load = Duration = Functional load = Proof load = Duration =	N/A	Functional load: No loss of serviceability Proof Load: No sudden & major change in structural integrity. Loss of serviceability is acceptable
19	Footrest Durability Test – Vertical – Cyclic	Loading force = Cycles = Rate =	N/A	No loss of serviceability
20	Arm Durability Test – Cyclic	Applied force = 400 N Cycles = 60000 Rate = 10 - 30 cycles/min	Passed	Structural breakage or loss of serviceability shall constitute failure
21	Out Stop Tests for Chairs with Manually Adjustable Seat Depth	Seat weight = Loading weight = Cycles =	N/A	No loss of serviceability
22	Tablet Arm Static Load Test	Applied load = Duration =	N/A	No sudden and major change in the structural integrity of the chair. After test, tablet arm must allow egress from the unit; other losses of serviceability are acceptable
23	Tablet Arm Load Ease Test – Cyclic	Applied load = Cycles = Rate =	N/A	No loss of serviceability

Remarks:

1) N/A: Not applicable due to features not available on chair.

Associate Engineer

Chin Fook Onn
Product Manager
Consumer & Safety Products
Mechanical Centre





Photograph 1 : Ovo





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